

Work Order ID 67873

Monday, April 04, 2011 8:09:25 AM

**PRELIMINARY ISSUE**

Page 1

Item ID: D4349-9

Accept



Setup Start

Revision ID: PRELIM

Item Name: Block

Stop

Start Date: 4/4/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/5/2011 Req'd Qty: 2.00

Customer:

Reference:

Ref 11.04.04

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4349	PA2 A

100 Manufacture as per dwg 0.00



Mill Conv

Memo

Conventional Milling Machine

110

QC6- Inspect dimensions to drawing 0.00



QC

Memo

Quality Control

120

Identify as per dwg & Stock Location: 0.00



Packaging

Memo

Packaging

*Ref 11.04.05**11.04.05**2**2*

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Monday, April 04, 2011 8:09:25 AM

Page 2

Item ID: D4349-9

Accept

Setup Start

Revision ID: PRELIM

Stop

Item Name: Block

Start Date: 4/4/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 4/5/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/17

W604.06

P02370

POSITIVE RECALL

EFFECTIVE

AUTH

RELEASED

DATE 11/25/17

C.SINK FIXED ON INSTALL

~~SCRAPPED FOR~~~~STW CAMPBELL~~

Picklist Print

Monday, April 04, 2011 8:09:22 AM

Page 1

Work Order ID: 67873



Parent Item: D4349-9



Parent Item Name: Block

Start Date: 4/4/2011

Required Date: 4/5/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.03.17 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M4130NB0.500X03.00 0		Purchased	No			100	f	0.0000	0.136	0.286316			

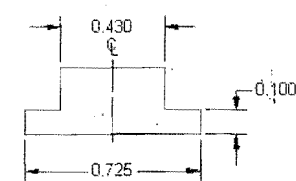
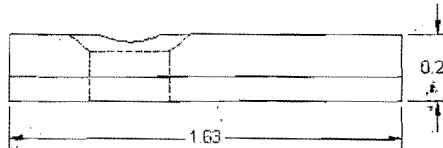
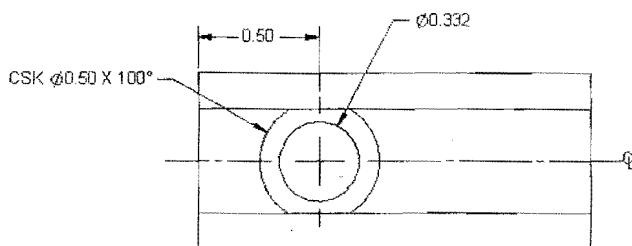
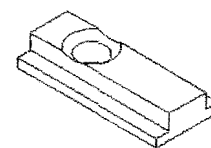


4130 Bar 0.500 x 3.00



M115686 1" *[Signature]*
11.04.05





w/o 67873

D4349-9 BLOCK

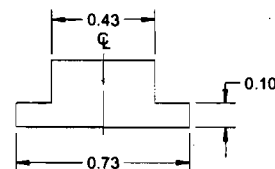
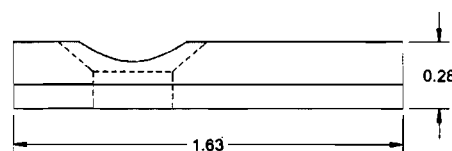
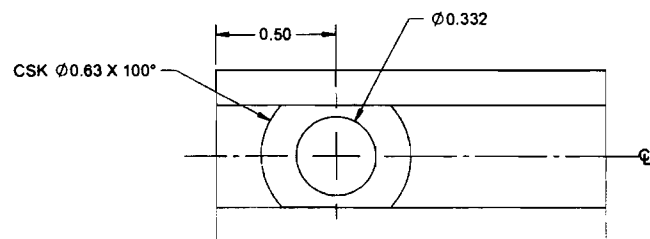
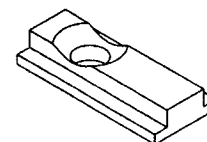
PRELIMINARY ISSUE

11.03.03

NOTES

- 1) MATERIAL: AISI 4130N STEEL BAR
DART SPEC M4130N-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.06 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAMKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA5
MFG. APPR.		D4349	SHEET 6 OF 10
APPROVED		TITLE	SCALE
DE APPR.		SHELF	NTS
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D4349-9 BLOCK

67873

RELEASED
2011-05-18

- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL BAR
DART SPEC M4130N-B
 - 2) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
REF DART QSI 017 4.1.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.06 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4349	SHEET 8 OF 12
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DE APPR.		SHELF	NTS
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